

DANGER

Electrical Shock Hazard

Only authorized technicians should perform diagnostic voltage measurements.

After performing voltage measurements, disconnect power before servicing.

Failure to follow these instructions can result in death or electrical shock.

Voltage Measurement Safety Information

When performing live voltage measurements, you must do the following:

■ Verify the controls are in the off position so that the appliance does not start when energized.

■ Allow enough space to perform the voltage measurements without obstructions.

■ Keep other people a safe distance away from the appliance to prevent potential injury.

■ Always use the proper testing equipment.

■ After voltage measurements, always disconnect power before servicing.

No-Load Performance, Controls in Normal Position																		
	Kw/24 hr/± 0.4			Percent Run Time ± 10%			Cycles/24 hr/ ± 10%			Refrigerator Compartment Average Food Temperature ± 4°F			Freezer Compartment Average Food Temperature ± 4°F			Ice Maker Compartment Average Temperature ± 5°F		
Ambient °F	70°	90°	110°	70°	90°	110°	70°	90°	110°	70°	90°	110°	70°	90°	110°	70°	90°	110°
25 cu. ft.	1.0	1.8	2.4	30	50	75	25	25	25	38	38	38	0	0	0	15	15	15

Temperature Relationship Test Chart												
	Evaporator Outlet ± 3°F		Evaporator Inlet ± 3°F		Suction Line ± 7°F		Average Total Wattage ± 10%		Suction Pressure ± 2 PSIG		Head Pressure ± 5 PSIG	
Ambient °F	70°	90°	70°	90°	70°	90°	70°	90°	70°	90°	70°	90°
25 cu. ft.	-20	-17	-20	-17	85	105	145	150	0	0	85	135

Check for proper voltage by completing the following steps:

1. Unplug refrigerator or disconnect power.

2. Connect voltage measurement equipment.

3. Plug in refrigerator or reconnect power and confirm voltage reading.

4. Unplug refrigerator or disconnect power.

Component	Specifications all parts 115 VAC/60Hz unless noted	
Compressor	BTUH .....	717 BTUH NC1116HZ
	Watt .....	60 Hz / 101 W
	Current lock rotor .....	20.1 A ± 15%
	Current full load .....	1.0 A ± 15%
	Resistance run windings .....	4.8 Ω ± 10%
	Resistance start windings .....	4.6 Ω ± 10%
Relay	5SP	
Compressor Run Capacitor	Volt .....	180 VAC
	Capacitance .....	12 µfd ± 10%
Electric Damper Control	Maximum closing time .....	8 seconds
	Temperature rating .....	20°F - 110°F
	RPM .....	4.2
Thermistor	Temperature .....	Resistance
	77°F .....	2700 Ω ± 5.0%
	36°F .....	7964 Ω ± 1.0%
	0°F .....	23345 Ω ± 2.0%
Condenser Motor	Rotation (facing end opposite shaft) .....	Clockwise 1120 RPM
	RPM .....	1120 RPM
	Watt .....	3.4 ± 15% W @ 115 VAC
	Current .....	0.085 A ± 15% @ 115 VAC
Evaporator Fan Motor	Rotation (facing end opposite shaft) .....	Clockwise
	RPM .....	3000 RPM
	Watt .....	5.5 ± 15% W @ 12 VDC
	<b>Note:</b> Fan blade must be fully seated on shaft to achieve proper airflow.	
Overload/Relay	Ult. trip A @ 158°F (70°C) .....	3.06 A ± 15%
	Close temperature .....	142°F ± 16°F
	Open temperature .....	221°F ± 9°F
	Short time trip (seconds) .....	10 seconds ± 5
	Short time trip (A @77°F (25°C)) .....	14.3 A ± 2 A
Thermostat (Defrost)	Volt .....	120/240 VAC
	Watt .....	495 W
	Current .....	5.8/3.75 A
	Resistance across terminals:	
	Above 42°F ± 5° .....	Open
	Below 12°F ± 7° .....	Closed
Evaporator Heater	Volt .....	115 VAC
	Wattage .....	470 ± 5% W @ 115 VAC
	(25 cu ft models)	
	Resistance .....	29.0 ± 5% Ω @ 115 VAC
(25 cu ft models)		
Control Board	Volt .....	120 VAC, 60Hz
	See control board for diagnostics.	
Dual Water Valve	Wattage .....	
	35 W (Blue coil)	
Ice Box Fan	20 W (Yellow coil)	
	Rotation (facing end opposite shaft) .....	Clockwise
	RPM .....	3000 RPM
	Watt .....	5.5 ± 15% W @ 12 VDC
	<b>Note:</b> Fan blade must be fully seated on shaft to achieve proper airflow.	
Light Switch	Type .....	SPST NC
	Volt .....	125/250 VAC
	Current .....	8/4 A

Control Board Troubleshooting

Press any key to activate

Service Tip: If the control does not respond, remove power from the entire appliance for 10 seconds. Reapply power, wait 10 seconds, and perform the service diagnostics routine.

NOTE: The ice door motor cycles 1 minute after on ice dispensing.

To ENTER SERVICE DIAGNOSTICS Mode:

Press SW1 and SW2 simultaneously for 3 seconds. Release both buttons when you hear the CHIME indicator. Unit must not be in Lockout prior to entering SERVICE DIAGNOSTIC MODE.

The display will show 01 to indicate the control is in step 1 of the diagnostics routine.

To EXIT SERVICE DIAGNOSTICS Mode:

Do one of the following 3 options:

Press SW1 and SW2 simultaneously for 3 seconds.

Disconnect the product from power.

Allow 20 minutes to pass.

Following the exit of the diagnostic mode, the controls will then resume normal operation.

Cooling diagnostics are steps 1-7 and 32-38. Dispensing diagnostics are steps 8-31.

Each step must be manually advanced. Press SW5 to move to the next step in the sequence. Press SW4 to back up in the sequence to the previous step. Diagnostics will begin at Step 1. Each step is displayed in the two digits of the dispenser user interface display. The step results are displayed in the two digits on dispenser user interface display 2 seconds after the step number is displayed. An amber order filter light will be shown to designate that the step number is being displayed and a red replace filter light will be shown to designate that the status of the step is being displayed. All button and pad inputs shall be ignored and all inputs shall be off except as described in the actions for each step.

SWITCH DIAGRAM

SW1

SW2

SW3

SW4

SW5

SW6

WARNING

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Disconnect all power supplies before servicing.

Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

**NOTE:** RC/FC lights will be ON if door is OPEN anytime during service mode.

**Service Test - 1 FC thermistor**  
The board will check the resistance value of the thermistor and display flashes results on the RC Temp Display. (01 = Pass, 02 = Open, 03 = Short)

**Service Test - 2 RC thermistor**  
The board will check the resistance value of the thermistor and display the results on the RC Temp Display. (01 = Pass, 02 = Open, 03 = Short)

**Service Test - 3 Evaporator fan motor and air baffle motor**  
Turns on the evaporator fan motor and opens air baffle. Verify air flow from the evaporator fan. Check to see if the baffle opens. Status indicator will be blank.

**NOTE:** Ice box fan turns on simultaneously.

**Service Test - 4 Compressor/condenser fan motor**  
Press SW3 to activate compressor/condenser fan circuit. (01 = ON, 02 = OFF).

**Service Test - 6 Defrost heater/Bi-metal**  
**Note:** If bi-metal is open, it will need to be bypassed for heater to operate. Heater should be on. Display will be blank until a valid reading is displayed. (01 = Bi-metal closed, 02 = Bi-metal open)

**Service Test - 7 Defrost mode**  
The defrost mode can be set by using SW3. In ADC Mode the product will automatically defrost after a minimum of 8 hours of compressor runtime up to maximum of 96 hours of compressor runtime, depending upon product usage. In Basic Mode the product will automatically defrost after 8 hours of compressor runtime. (01 = ADC ON, 02 = Basic Mode ON) 8 hour timer.

**Service Test - 8 All UI indicators**  
Verify that all LED indicators and UI display digits turn on automatically. All indicators ON for 30 second timeout.

**Service Test - 9 UI Button and Pad Test**  
Displays the user Interface Buttons and Ice and Water Pads status as described in the Component Status Indicator column, below.

**NOTE:** Do not use SW4 and SW5 as these are used only to navigate through the Service Diagnostics.

Press	Digit 1	Digit 2
SW1	1	
SW2	2	
SW3	3	
SW6	6	
Ice Pad		1
Water Pad		2
Ice and Water Pads		3

**NOTE:** SW4 and SW5 are used for navigation and are not displayed.

**Service Test - 11 Dispenser Lighting**  
Pressing SW3 will change the dispenser lighting setting from OFF (0%) to ON (100%) to DIM (50%). Status indicator is Blank.

**Service Test - 16 RC Door Switch Input**  
Displays the RC Door status in realtime on the UI display. Verify that the open and close status display correctly. (01 = RC Door open, 02 = RC Door closed)

**Service Test - 17 FC Door Switch Input**  
Displays the FC Door status in realtime on the UI display. Verify that the open and close status display correctly. (01 = FC Door Open, 02 = FC Door Closed)

**Service Test - 18 Ice Door Motor**  
Displays the Ice Door stepper motor state on the UI display. Press ice paddle and verify that the mechanical operation of the ice door corresponds to the component status indicator. NOTE: Ice door will have a delay in closing after an ice paddle is released. (01 = Closed, 02 = Opening, 03 = Open, 04 = Closing)

**Service Test - 20 Water Filter Usage Rating**  
Displays in two sequential flashes the total water usage rating in gallons for the water filter on the UI display. Wait until dash is displayed which means end of the number (00/0- to 99/9-). Example: 123 will be displayed as: **[12][3-]**

**Service Test - 21 Water Filter Time Rating**  
Displays in two sequential flashes the total time rating in days for the water filter on the UI display. Wait until dash is displayed which means end of the number (00/0- to 99/9-). Example: 123 will be displayed as: **[12][3-]**

**Service Test - 22 Water Filter Usage**  
Displays in two sequential flashes the current water filter status in gallons used since last reset on the UI display. Wait until dash is displayed which means end of the number (00/0- to 99/9-). Example: 123 will be displayed as: **[12][3-]**

**Service Test - 23 Water Filter Time**  
Displays in two sequential flashes the current water filter status in days since last reset on the UI display. Wait until dash is displayed which means end of the number (00/0- to 99/9-). Example: 123 will be displayed as: **[12][3-]**

**Service Test - 24 Water Filter Reset**  
Display in two sequential flashes the current times the water filter was reset on the UI display. Wait until dash is displayed which means end of the number (00/0- to 99/9-). Example: 123 will be displayed as: **[12][3-]**

**Service Test - 25 Water dispensing and icemaker fill test**  
Confirm Icemaker valve in fill test. The the icemaker will show icemaker fill status. Press the water pad to initiate the water dispense.

**NOTE:**  
To initiate icemaker fill jump icemaker thermostat T and H.  
Avoid Water Dispensing test when icemaker fill changes to “1.”  
The Water Dispensing test can be performed during any other time.

Digit 1	0=Icemaker fill OFF, 1=Icemaker fill ON
Digit 2	0=Water valve OFF, 1=Water valve ON

**Service Test - 26 Main Control Software Version**  
**NOTE:** Not normally used.  
Displays in three sequential flashes the Main Control software version on the UI display.

**NOTE:** This is repeatedly displayed during all time in this step. 00/00/00 to 99/99/99

**Service Test - 27 Dispenser UI Control Software Version**  
Displays in three sequential flashes the Dispenser UI Control software version on the UI display.

**NOTE:** This is repeatedly displayed during all time in this step. 00/00/00 to 99/99/99

**Service Test - 31 Touch Input Module Software**  
Displays in three sequential flashes the Dispenser UI Control software version on the UI display.

**NOTE:** This is repeatedly displayed during all time in this step. 00/00/00 to 99/99/99

**Service Test - 32 Ambient Thermistor UI Control**  
This is an internal board test. The board will check the resistance value of the thermistor and display the results. (01 = Pass, 02 = Open, 03 = Short)

**Service Test - 33 Humidity Sensor UI Control**  
Relative Humidity Test: Humidity % Value 0-99 = pass or Er = Fail

**Service Test - 34 Vertical Mullion Heater Mode**  
Set the Vertical Mullion Heater Sensor Mode by selecting SW3. (01 = Sensor Operation On, 02 = Sensor Operation Off) (Heater on 100%)

**Service Test - 35 Vertical Mullion Heater Status**  
Control the Vertical Mullion Heater selecting SW3 (toggle between On and Off) (01 = ON, 02 = OFF)

**Service Test - 36 Ice Box Fan**  
Check for fan operation. **NOTE:** Evaporator fan turns on simultaneously.

**Service Test - 37 Ice Box Thermistor**  
The board will check the resistance value of the thermistor and display the results on the RC Temp display. (01 = Pass, 02 = Open, 03 = Short)

**Service Test - 38 Forced Defrost mode**  
Set the Forced Defrost Mode by selecting SW3. **OF** = No Forced Defrost, **Sh** = Short Defrost, **Lo** = Long Defrost

W11050317B	W11050317B
<b>Assy : W11050316B</b>	<b>Assy : W11050316B</b>

The diagram illustrates the electrical wiring for the 115 VAC model. It includes the following components and connections:

- Power Supply:** 115 VAC, 60 Hz, connected to the main power lines (H, N, GND).
- Control Panel (P1):**
  - L1 (N) 1: RD
  - L2 (N) 2: WH
  - 3: 2
  - 4: BU
  - COMP 4: 1
- Compressor (COMP):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Maker:** Connected to the main power lines via a thermal fuse and a defrost heater.
- Solenoid (SOL):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Door Motor (M):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Thermistor (T):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Evaporator Fan (FAN):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Fan (FAN):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND:** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (T):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (2):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (3):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (4):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (5):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (6):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (7):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (8):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (9):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (10):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (11):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (12):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (13):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (14):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (15):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (16):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (17):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (18):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box Therm (19):** Connected to the main power lines via a thermal fuse and a defrost heater.
- Ice Box GND (20):** Connected to the main power lines via a thermal fuse and a defrost heater.

		FROM	TO	VOLTAGE	CONDITIONS
APPLICATION CONTROL UNIT (ACU)	P1	P1-1	P1-2	115 VAC	CONSTANT 115VAC
		P1-3	NOT USED		
		P1-4	P1-2		COMPRESSOR/ CONDENSER FAN ON OR SERVICE STEP 4 - 01
	P2	P2-1	P1-2	115VAC	FC DOOR WHEN OPEN
		P2-2	P1-2		ICE MAKER HEATER FEEDBACK WHEN HEATER IS OFF
		P2-3	P1-2		DEFROST HEATER BIMETAL CLOSED AND DEFROST HEATER ON. OR SERVICE STEP 6 & SHOULD SHOW 01
		P2-4	P1-2		RC SWITCH INPUT WHEN RC DOORS ARE OPEN
		P2-5	P1-2		AIR BAFFLE IS OPEN OR SERVICE STEP 3 - 01
		P2-6	P1-2		DEFROST HEATER BI-METALCLOSED & DEFROST HEATER ON OR SERVICE STEP 6 & SHOULD SHOW 01
		P2-7	P1-2		
	P3	P3-1	P1-1		FC LAMP TIMEOUT RELAY WHEN FC DOOR OPEN <10 MIN
		P3-2	P1-2		ICEMAKER WATER VALVE ACTIVATED OR SERVICE STEP 25
		P3-3	P1-2		ICE MAKER POWERED UP (OV IF RELAY ON CONTROL IS OPEN)
		P3-4	P1-2		AIR BAFFLE IS CLOSED OR SERVICE STEP 3 - 02
		P3-5	P1-1		INTERLOCK WHEN LEFT DOOR IS CLOSED
		P3-6	P1-2		ICEBOX SOLENOID WHEN ICE PADDLE PRESSED & CUBES SELECTED ON UI
		P3-7	P1-2		WATER VALVE WHEN WATER DISPENSE PADDLE IS PRESSED
		P3-8	P1-2	ICE MAKER AUGER MOTOR WHEN ICE PADDLE PRESSED	
	P4	P4-1		14V	CONSTANT 14V FOR UI
		P4-2	NOT USED		
P4-3			DATA	COMMUNICATION	
P4-4			GND	GROUND	
P5	P5-1	P5-2	5V	RC THERMISTOR = 1.5-5VDC	
	P5-3	P5-4		FC THERMISTOR = 1.5-5VDC	
	P8-1	P8-2		ICE BOX THERMISTOR = 1.5-5VDC	
P8	P8-5	P8-6	14V	EVAPORATOR FAN WHEN DOOR IS CLOSED AND COOLING	
	P8-7	P8-8	14V	ICE BOX FAN WHEN DOORS CLOSED AND COOLING	
P10	P10-1	P10-2	24V	RC LEDS (CONSTANT CURRENT =350mA)	
USER INTERFACE (UI)		FROM	TO	VOLTAGE	CONDITIONS
	J1	J1-1	J1-2	14VDC	ICE DISP PADDLE
		J1-1	J1-3	14VDC	ICE DISP PADDLE LIGHT
		J2-1	J2-8	14VDC	VERTICAL MULLION HEATER WHEN ON
	J2	J2-4		14VDC	CONSTANT 14V FROM ACU
		J2-5		DATA	COMMUNICATION
		J2-6		GND	GROUND
		J2-7	J2-11	14VDC	ICE DOOR STEPPER MOTOR WHEN ACTIVE
		J2-7	J2-12	14VDC	ICE DOOR STEPPER MOTOR WHEN ACTIVE
		J2-7	J2-13	14VDC	ICE DOOR STEPPER MOTOR WHEN ACTIVE
		J2-7	J2-14	14VDC	ICE DOOR STEPPER MOTOR WHEN ACTIVE
	J3	J3-1	J3-2	14VDC	WATER DISPENSER PAD
		J3-1	J3-3	14VDC	WATER DISPENSER LIGHT
	J6	J6-1	J6-3	14VDC	UI DISPENSER LIGHT

[illegible]